



SNAM - RECAL (CAST INOCULANT)

ELEMENT	PERCENTAGE
SILICON	70 - 75%
CALCIUM	0.50 - 1.0%
RARE EARTHS	1.50 - 2.0%
ALUMINIUM	0.50 - 1.0%
IRON	BALANCE

Standard sizes : 6 - 12 mm, 3 - 10 mm, 2 - 4 mm, 1 - 2 mm, 0.5 - 3 mm, 0.2 - 0.7 mm & 0 - 0.2 mm
Can also supply according to customer's requirement.

Standard Packing : 50 Kgs Bags, 100 Kgs Drums, 100 Kgs Bags, 250 Kgs Drums, 1000 Kgs Bags.
Can also supply according to customer's requirement.

Suggested Application:

- **SNAM RECAL** is very effective in Ductile Iron / S G Iron by retarding chill formation even in thin sections.
- **SNAM RECAL** ensures good nodularity with good nodule count.
- **SNAM RECAL** neutralises subversive trace elements which retards Nodularisation.

Rate of Addition : 0.3 to 0.6% as post treatment inoculation for Ductile / SG Iron.

Note : Addition at metal stream into the pouring ladle gives good dissolution and best results.



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